

# Advanced Technologies

Low-Level Radioactive  
Waste Forum  
Spring 2024 Meeting

April 3, 2024



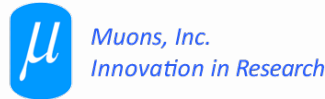
# Topics

- Advanced reactor technologies
  - Light-water SMRs
  - Non-water cooled
  - Micro-reactors
- Key enabling technologies
  - Advanced manufacturing
  - Coolant
  - Fuel
- New uses and applications
  - Remote locations
  - Mobile uses
  - Heat, Hydrogen, Desalination
- Non-power technologies
  - Space
  - Medical
- Fusion

# Current State of Advanced Nuclear

- Over 60 new technologies being actively developed by private sector
- DOE funding 12 different designs, >\$5B over 7 years
  - 3 Demonstration Plants
  - 9 Technology Development
- U.S. utilities evaluating nuclear in integrated resource plans (IRPs)
- Growing interest in conversion of coal power sites to nuclear
- Continued strong support in Congress

# Technology Developers – NEI Members



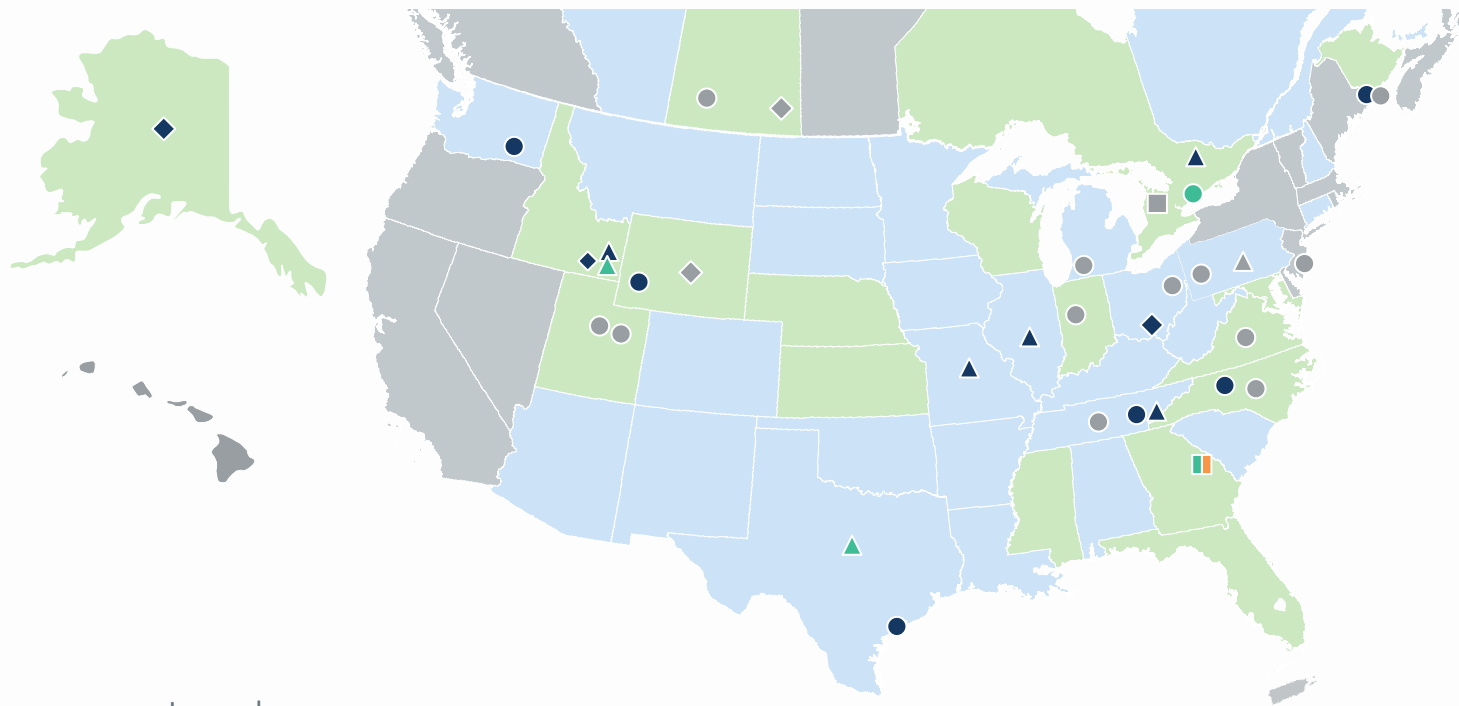
# Advanced Nuclear Deployment Plans

State support and projects that may be in operation by early 2030s



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Updated 12/19/2023



## Legend

- |  |  |                         |                              |
|--|--|-------------------------|------------------------------|
| State Actions – Substantive Incentives | State Actions – Supportive and Exploring |                         |                              |
| Considered project                     | Planned project                          | Under construction      | Operating                    |
| Large (1,000 MWe)                      | Small (<300 MWe)                         | Micro-reactor (<50 MWe) | University / Research / Test |

# Types of Advanced Reactors

Range of sizes and features to meet diverse market needs

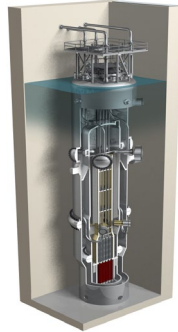
Micro-reactors  
<50MWe



Westinghouse  
eVinci™ (shown)

Approximately a dozen in  
development

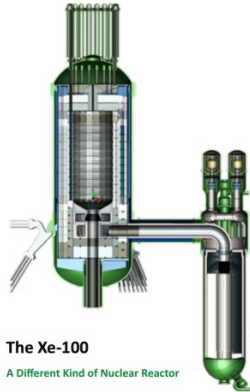
Light-water SMRs  
<300MWe



NuScale (shown)  
GEH X-300  
Holtec SMR-160

Westinghouse AP300

High Temp  
Gas Reactors



The Xe-100  
A Different Kind of Nuclear Reactor

X-energy (shown)  
Several in development

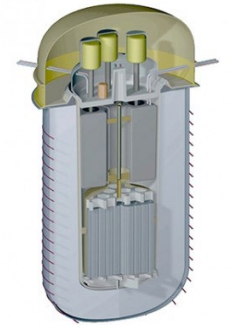
Liquid Metal Reactors



TerraPower Natrium™  
(shown)

Several in development

Molten Salt Reactors



Terrestrial (shown)  
Several in development

Non-Water Cooled

Most <300MWe, some as large as 1,000 MWe



Learn more about  
innovative technologies  
with the Nuclear  
Innovation Alliance.

# Cost/Value Proposition

SMALL

+

INHERENTLY  
SAFE

=

**COST-  
COMPETITIVE**

## SIMPLER

- Inherent Safety
- Less Equipment
- Smaller Facility
- Regulatory Efficiency

## READILY AVAILABLE EQUIPMENT

- Off-the-shelf Equipment
- Proven Performance

## FACTORY- BUILT

- 60-80% of Equipment
- U.S. Supply Chain Growth

## FASTER CONSTRUCTION

- Smaller Structures
- Assembly vs. Construction
- Modern Construction Methods

## IMPROVED PERFORMANCE

- Higher Thermal Efficiency
- Design and Construction Best Practices
- Operational Excellence





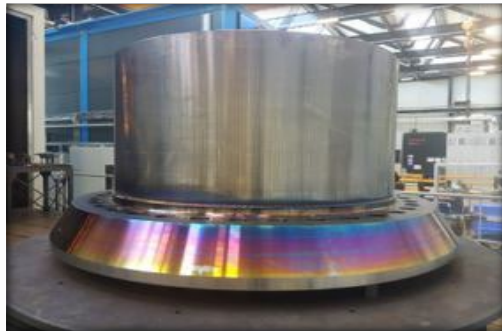
# Key Enabling Tech – Adv Manufacturing

- Laser Powder Bed Fusion
- Powder Metallurgy – Hot Isostatic Pressing (PM-HIP)
- Electron Beam Welding (EBW)
- Cold Spray
- Directed Energy Deposition (DED)
- And many others...



Courtesy: Westinghouse

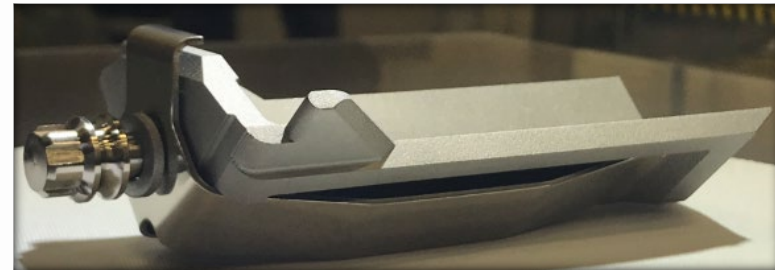
Courtesy: ORNL



Courtesy: EPRI



Courtesy: Kairos

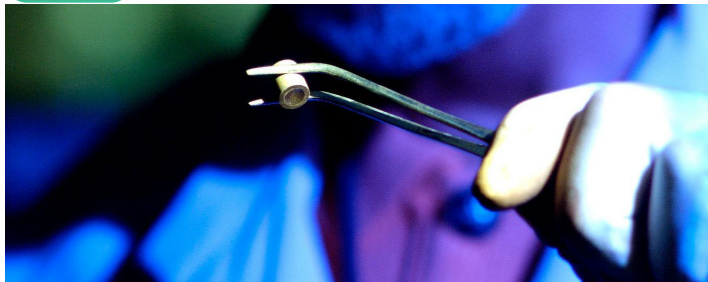


Courtesy: Framatome

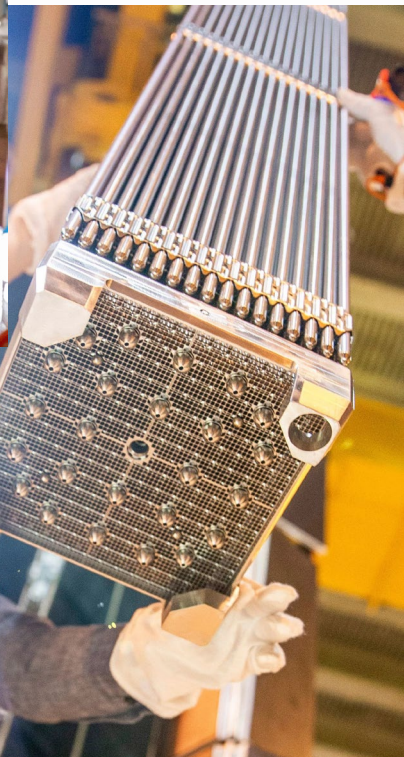
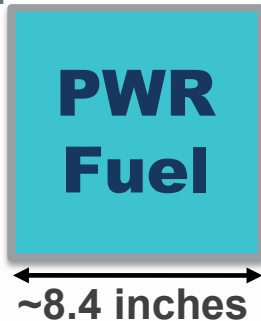
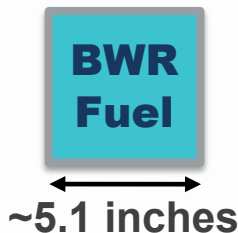




# Technology – Fuel Choice



- Ceramic  $UO_2$  pellets stacked in rods
- 17x17 PWR Fuel Assembly
- Relative size of BWR and PWR fuel assemblies



- Light-water SMRs ~1/2 height and/or fewer assemblies, otherwise same

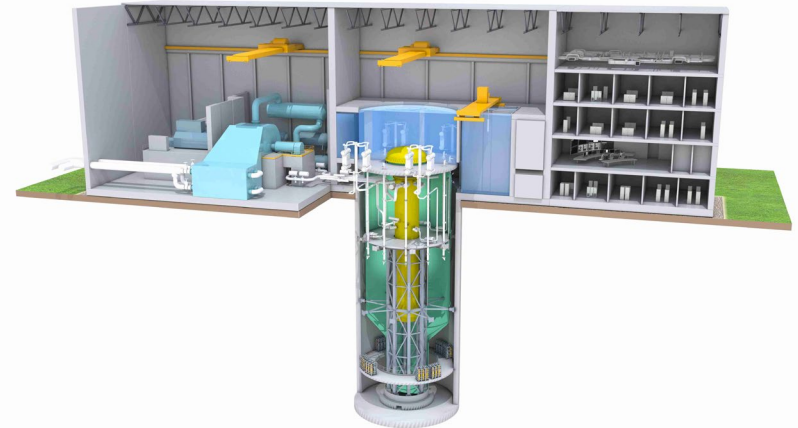


# Technology – GEH

## Light-water SMR

- 300 MWe
- Leverages NRC approved ESBWR
- 7 days of cooling without power or operator actions
- Novel construction techniques
- Existing fuel design
- OPG signed commercial contract
- OPG, TVA, and Synthos Green Energy form Design Centered Working Group

## GEH's BWRX-300

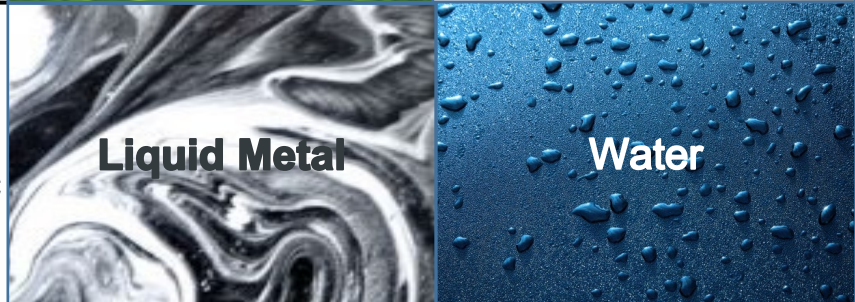




# Key Enabling Tech – Coolant Choice



pressure vessel cost →



thermodynamic efficiency ↑



High Temperature  
1000 – 2000 °F  
~538 – 1093 °C

Molten Salt

Gas

Medium Temperature  
500 – 1000 °F  
~260 – 538 °C

Liquid Metal

Water

Low Pressure  
~0 psi – 30 psi

High Pressure  
700 psi – 2000 psi

H<sub>2</sub> Production  
(HTSE, S-I)

900 °C

High Temperature Gas Reactors

Steam Reforming of Natural Gas

700 °C

Molten Salt Reactors

Ammonia Production

500 °C

Liquid Metal Fast Reactors

Thermal Desalination

300 °C

Light Water Reactors

District Energy

100 °C

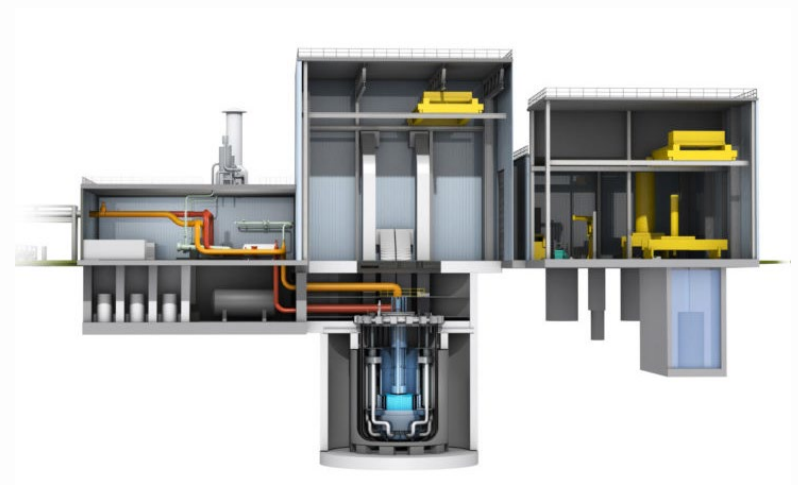


# Technology – TerraPower/GEH

## Liquid Sodium Fast Reactor (SFR)

- 345 MWe
  - Molten salt thermal storage for peaking to 500 MWe
- Early in NRC interactions
- Requires HALEU – metallic fuel
- Possible higher temperature, non-electricity applications
- Innovative construction methods
- DOE: operational 2027 – 2030
- Location: Kemmerer, Wyoming – retiring coal facility

## TerraPower/GEH's Natrium™



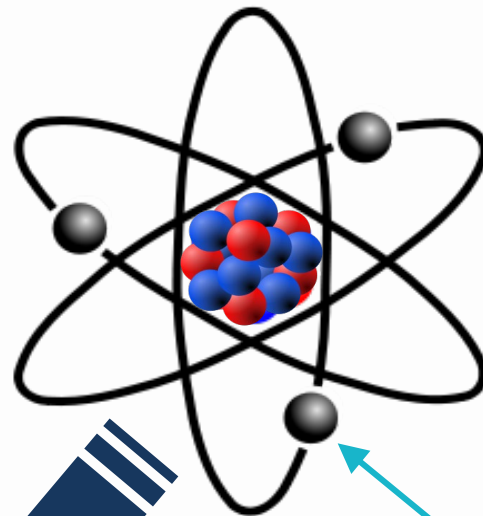
# Uranium Isotopes

## Natural Uranium (U)

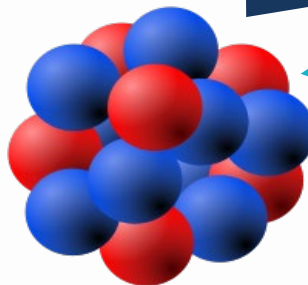
- 0.7% U-235, 99.3% U-238

## Commercial Nuclear Fuel

- Low Enriched Uranium (LEU)
- <5% U-235, >95% U-238
- High-Assay LEU (HALEU)
- <20% U-235, >80% U-238



Electrons



Protons

Neutrons

**Nucleus**

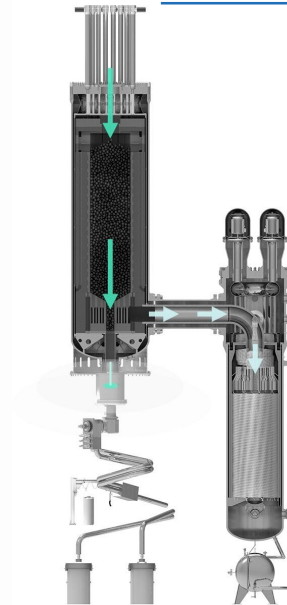


# Technology – X-energy

## High Temperature Gas Cooled SMR

- 320 MWe
  - 4 modules @ 80 MWe each
- Early in NRC interactions
- Requires HALEU for TRISO fuel
- Possible high temperature, non-electricity applications
- DOE: operational 2027 – 2030
- Location: Seadrift, Texas – Dow site

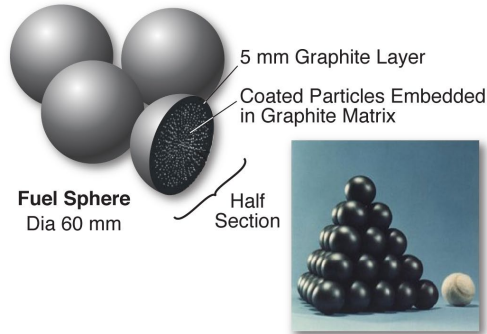
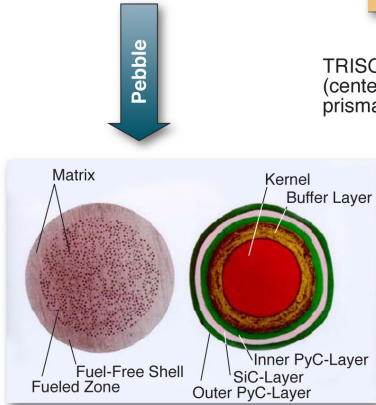
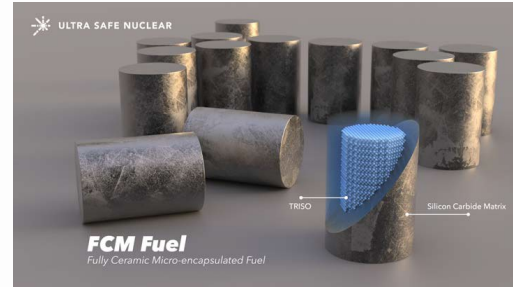
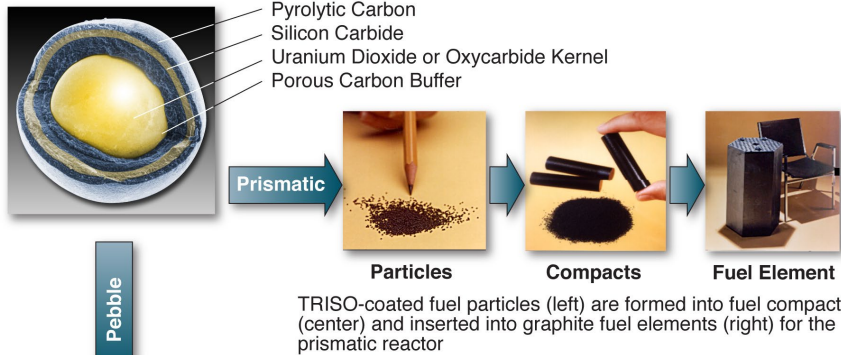
### X-energy's Xe-100







# Key Enabling Tech – TRISO Fuel



TRISO-coated fuel particles are formed into fuel spheres for pebble bed reactor

08-GA50711-01-R1

- Provides containment and can withstand temperatures well above accident conditions
- Higher operating temperatures – more efficient
- On-line refueling possible
- Passive decay heat removal

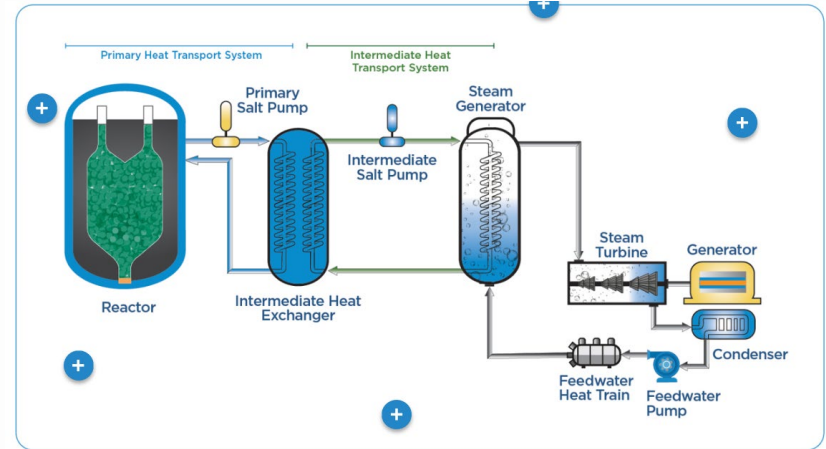


# Technology – Kairos Power

## Molten Salt Cooled SMR

- 140 MWe (commercial)/35 MWth (test reactor)
- Molten salt cools TRISO fuel pebbles
- Hermes test reactor NRC construction permit issued 2023
- Requires HALEU
- Possible high temperature, non-electricity applications
- Test Reactor Operation: 2026
- Location: Oak Ridge, TN

## Kairos Power's KP-FHR





# Technology – Terrestrial Energy

## Integral Molten Salt SMR

- 390 MWe
  - 2 modules @ 195 MWe each
- Molten salt liquid fuel
- Early in NRC interactions
- Canadian Vendor Design Review Phase 2 complete
- Does not require HALEU
- Possible high temperature, non-electricity applications
- Schedule: TBD

## Terrestrial's IMSR®



# Versatility – New Market Opportunities





# Technology – Oklo

## Micro Reactor (SFR)

- 1.5 MWe – “Fission Battery”
- Metal fuel with heat pipes
- NRC license application ~2024
- Requires HALEU – recycling used fuel for first core
- 10-year core
- High temperature applications
- Planned Demonstration: ~2030

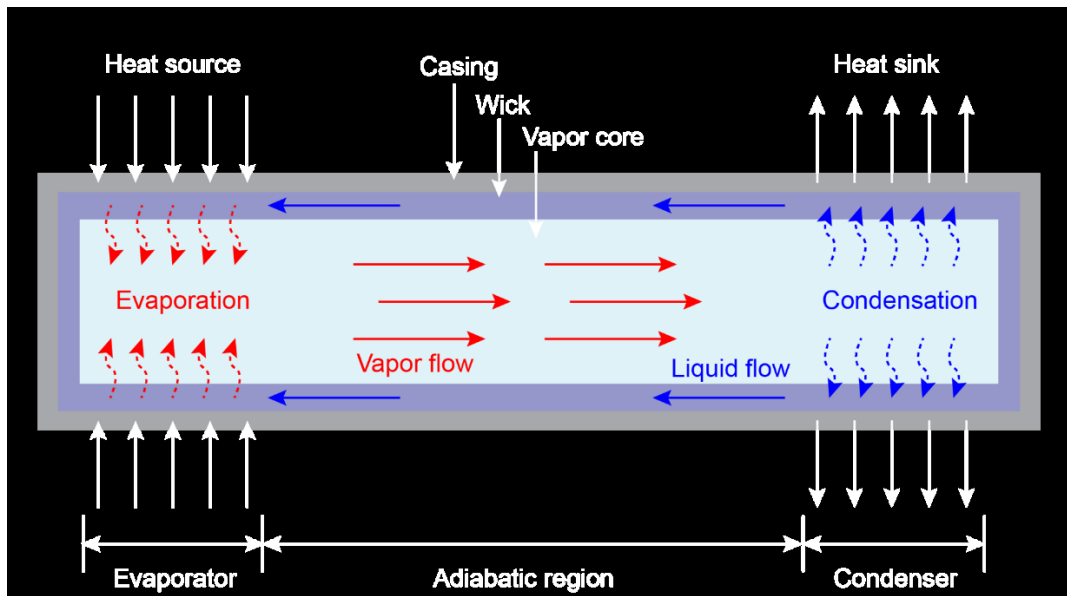
## Oklo’s Aurora







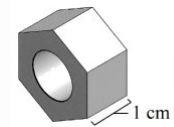
# Key Enabling Tech – Heat Pipes



Size of heat pipes



Uranium metal fuel



Hole for heat pipe



3-D example image

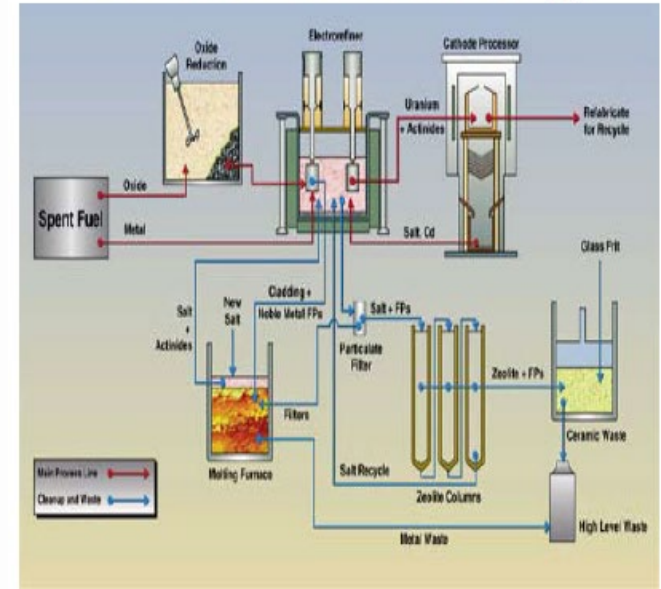




# Recycling for Advanced Reactors

- Used fuel from existing fleet can be feedstock for some non-LWRs
  - Compliment HALEU supply chain
  - 8/2020 Survey of Advanced Reactor suppliers indicated majority considering recycled feedstock
- Fast Reactors and Molten Salt Reactors (MSR)
  - Potential economic and nuclear efficiencies
- Proliferation resistant
  - Many approaches do not separate plutonium

## Electro Refining



Source: GEH



# Technology – Radioisotope Power Systems

- Thermoelectric generator
- Watts to kilowatts electric
- Electricity and heat

## Other Space Nuclear Power

- Radioisotope Thermoelectric Generator (RTG)
- Nuclear Reactor Power System
- Nuclear Thermal Propulsion

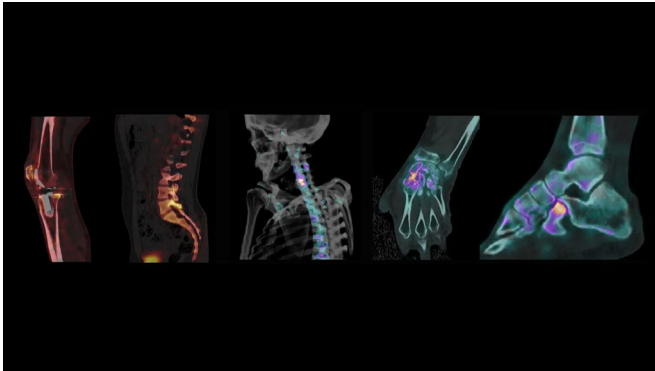
## Zeno Power Systems

**Enabling Resilient Operations**  
Use as a prime power source or couple with a battery to form a "self-charging battery"

**Undersea Vehicles**      **Arctic Communities**      **Lunar Rovers**

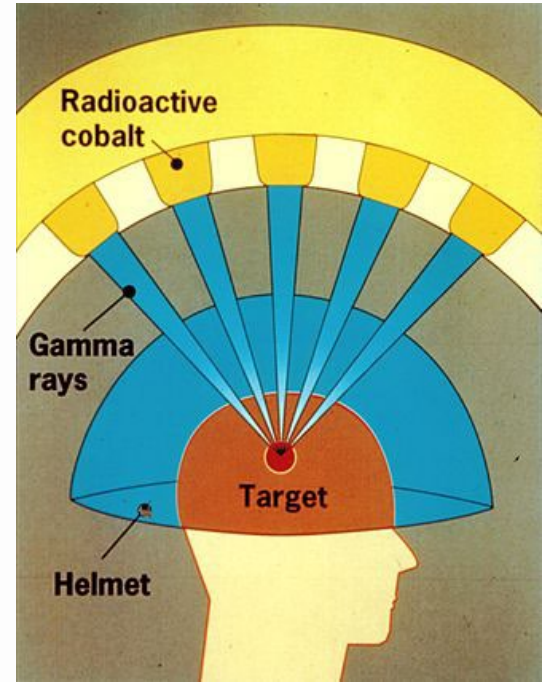
# Nuclear Medicine

- Medical Imaging – Tc-99m half-life 6 hrs
- External Beam Radiation Therapy
  - Linear accelerators – x-rays
  - Proton therapy – accelerator
  - Gamma knife – Co-60 half-life 5.3yrs
- Brachytherapy – radioactive implants
- Boron Neutron Capture Therapy



SPECT/CT in orthopedics

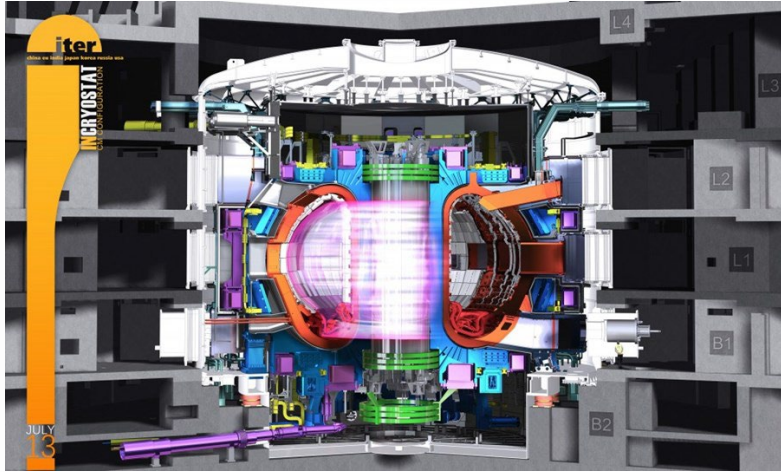
Source: [www.siemens-healthineers.com](http://www.siemens-healthineers.com)



Gamma Knife

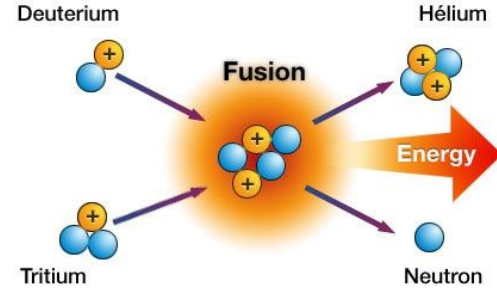


# Technology – Fusion



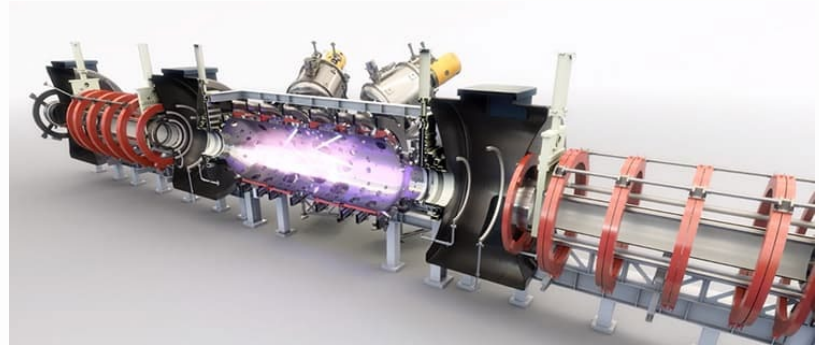
## National Programs

- International Thermonuclear Experimental Reactor (ITER)
- Joint European Torus (JET)



## Private Development

- >15 Companies
- \$2+ Billion invested
- Mostly from wealthy individuals



# Advanced Nuclear Versatility

## Spectrum of Sizes and Options



Micro



Small

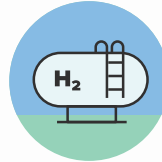


Large

## Variety of Outputs



Electricity



H<sub>2</sub> Hydrogen



Process Heat

## Multitude of Uses



Homes



Vehicles



Businesses



Aviation



Rail



Shipping



Concrete



Steel



Factories



Water



Space



# QUESTIONS?



By Third Way, GENSLER